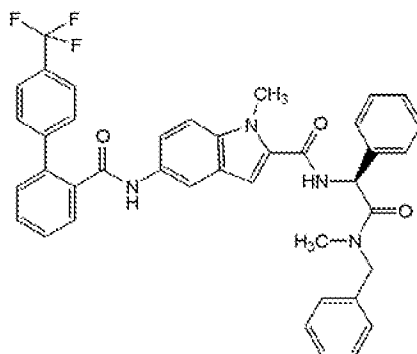


CLAIMS

What is claimed is:

1. A solid amorphous dispersion comprising a compound having
5 Formula (I)



(I)

- 10 and a polymer, wherein said compound is present in an amount of at least about 40wt% of said solid amorphous dispersion.

2. The solid amorphous dispersion of claim 1 wherein said
15 compound is present in an amount of at least about 50 wt% of said dispersion.

3. The solid amorphous dispersion of claim 1 wherein said
compound is present in an amount of at least about 75 wt% of said dispersion.

4. The solid amorphous dispersion of claim 1 wherein said
20 compound is present in an amount of at least about 85wt% of said dispersion.

5. The solid amorphous dispersion of claim 1 wherein said
compound is present in an amount of at least about 90wt% of said dispersion.

- 25 6. The solid amorphous dispersion of claim 1 wherein said
compound is present in an amount of about 95wt% of said dispersion.

7. The solid amorphous dispersion of claim 1 wherein said compound is present in an amount of from about 85 wt% to about 98 wt% of said dispersion.

5 8. The solid amorphous dispersion of claim 1 wherein said compound is present in an amount of from about 90 wt% to about 97 wt% of said dispersion.

9. The solid amorphous dispersion of claim 1 wherein said
10 polymer is selected from the group consisting of hydroxypropyl methyl cellulose acetate succinate (HPMCAS), hydroxypropyl methyl cellulose phthalate (HPMCP), hydroxypropyl methyl cellulose (HPMC), cellulose acetate phthalate (CAP), cellulose acetate trimellitate (CAT), and carboxy methyl ethyl cellulose (CMEC) and mixtures thereof.

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10. The solid amorphous dispersion of claim 1 wherein said polymer is hydroxypropylmethyl cellulose acetate succinate.

11. The solid amorphous dispersion of claim 8 wherein said
20 polymer is the H grade of said hydroxypropylmethyl cellulose acetate succinate.

12. The solid amorphous dispersion of claim 1 wherein said solid amorphous dispersion provides a maximum concentration of said compound in an aqueous use environment that is at least 1.25-fold that of a control composition
25 consisting essentially of an equivalent quantity of said compound in crystalline form.

13. The solid amorphous dispersion of claim 1 wherein said composition provides in an aqueous use environment an area under the concentration versus time curve for any period of at least 90 minutes between the
30 time of introduction into the use environment and about 270 minutes following introduction to the use environment that is at least about 1.25-fold that of a control composition consisting essentially of an equivalent quantity of said compound in crystalline form.

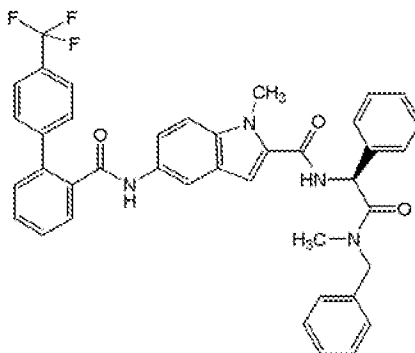
14. The solid amorphous dispersion of claim 1 wherein said solid amorphous dispersion has a mean particle diameter of less than about 100 microns.

5 15. The solid amorphous dispersion of claim 1 incorporated into
a tablet.

16. A process for forming a solid amorphous dispersion comprising:

- 10 (a) dissolving a compound and a polymer in a solvent to form a spray solution;
- (b) rapidly evaporating said solvent from said spray solution to form said solid amorphous dispersion;

wherein said compound has Formula 1



(i).